

## **Bevel Gearboxes**



### WE GET IDEAS MOVING

The spirit of innovation and a sense of ideas beyond the familiar has made us into a pioneering company over more than 185 years.

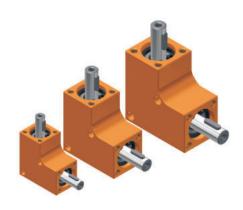
For a quarter of a century, we have been offering customized drive solutions for office and workplace workstations, as well as for shading systems and building technology. Through our tradition of innovation, we have succeeded in establishing ourselves as a specialist and problem-solver in numerous areas.



# THE RIGHT PRODUCT FOR EACH APPLICATION

# Page 04 200X L-Gearbox Angular gear Ket-Bee Page 08 200X T-Gearbox Angular gear Ket-Bee Page 10 3014 Deflection gearbox Page 12 3039 Deflection gearbox Page 14 3045 Deflection gearbox Page 16 3056 Bevel gearbox Page 18 3057 Bevel gearbox Page 20 3058 Bevel gearbox Page 22 3869/3870/3871/3872 Bevel gearbox Page 24 3874 Bevel gearbox Page 25 3875 Bevel gearbox Page 28 3900/3901 Bevel gearbox with throughgoing spindle

## Angular gear Ket-Bee 200X L-Gearbox



A bevel gearbox family consisting of 8 sizes for versatile use as an angular gearbox.

The gearbox is characterised by a compact design with maximum torque, sturdiness and smooth power transmission. The uncomplicated mounting is made possible by a simple screw fixing.

#### Special features

- Maintenance-free and silent running
- Steel bevel wheels, case-hardened
- Aluminium housing, anodized (orange or silver)
- Ratio 1:1
- Permitted operating temp. -20°C to +60°C
- Backlash at drive shaft 3° ± 1°
- Duty cycle 20 % at 5 min (1 min ON, 4 min OFF)
- Lifetime of 1000 hours with:
  - full load and
  - input speed of 500 rpm and
  - duty cycle 20% with 5 min

Ket-Bee	L-Gearbo	ox 90°											
		<b>«. torque</b> ed-depender	nt)		D	P							
2000.00-	4	bis 28	Ncm	□15 r	nm	26 mm							
2001.00-	5	bis 35	Ncm	□18 r	nm	32 mm							
2002.00-	15	5 bis 75	Ncm	□20 r	nm	35 mm							
2003.00-	50	0 bis 250	Ncm	□24 r	nm	42 mm							
2004.00-	75	5 bis 400	Ncm	□26 r	nm	46 mm							
2005.00-	10	00 bis 500	Ncm	□30 r	nm	53 mm							
2006.00-		50 bis 800	Ncm	□32 r		56 mm							
2007.00-	20	00 bis 1000	Ncm	□35 r	nm	60 mm							
	Gearbox L	L-Gearbox:	Material	Angular gearbox 90°  aterial & Optics  lu, orange anodized (standard)									
		1			i (Staridard	)							
		_			to customa	er requirements							
		X <sub>I</sub>	Alu, Coloi	according	to custoffic	er requirements							
			Configu	ation of	shaft								
			Α	All as solid	l shaft with	n feather key <u>(at 2</u>	2000 geari	box no feath	er key p	ossible)	)		
				Shaft Ø	in mm n	er gearbox-ty	me (m)						
					Shafts-Ø (e.g.: "06'	= m (Table) ' for 2001.00)	-	06 08	08 10	08	08 12	10 12	12 mm
					Ratio R								
					R1	i = 1:1							
2002.00-	L	0	Α	06	R1		Exa	mple: 2002	2.00-L0/	A06R1			

200X L.75-02/20230929



ItemNr.	Speed n in rpm	Max. torque M in Ncm	Radial and F <sub>R</sub> in N	axial load* F <sub>A</sub> in N	Part weight in kg
2000.00-LXAXXR1	100/500/1000	28/8/4	48	48	0.029
2001.00-LXAXXR1	100/500/1000	35/10/5	60	60	0.052
2002.00-LXAXXR1	100/500/1000	75/30/15	100	100	0.073
2003.00-LXAXXR1	100/500/1000	250/100/50	120	120	0.142
2004.00-LXAXXR1	100/500/1000	400/150/75	140	140	0.189
2005.00-LXAXXR1	100/500/1000	500/200/100	240	240	0.268
2006.00-LXAXXR1	100/500/1000	800/300/150	550	550	0.330
2007.00-LXAXXR1	100/500/1000	1000/400/200	550	550	0.395

<sup>\*</sup> The values of  $F_R$  apply only when  $F_A = 0 N$ The values of  $F_A$  apply only when  $F_R = 0 N$ 

#### Application example

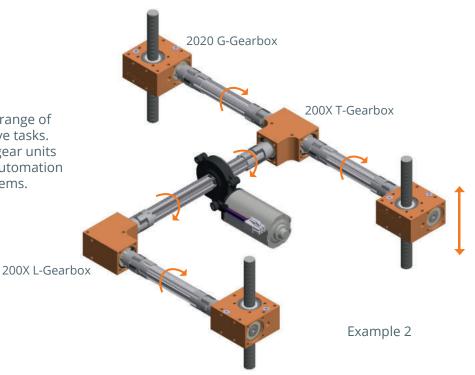
200X T-Gearbox

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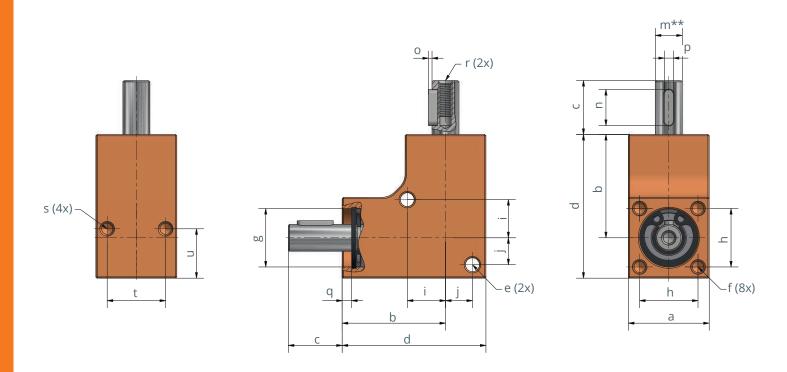
In our Ket-Bee family we offer gearboxes for a simple 90° deflection (200x L-gearbox) as well as for a splitting of the

power transmission to two drives (200x T-gearbox)

Our standard components offer a wide range of options for efficiently implementing drive tasks. Thanks to numerous variants of worm gear units from the Ket-Motion series, almost all automation tasks can be handled without any problems.



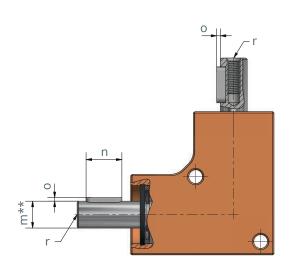
#### Dimensioning general

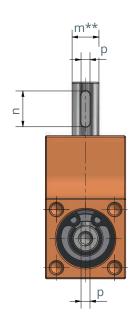


Gearbox-		Dimensions in mm													
type	а	b	d	е	f	g	h	i	j	q	S	t	и		
2000	15	18.5	26	ø2.6	M2.5x5	ø11	11	8	4.5	1.1	M2.5x5	11	9		
2001	18	23	32	ø3.1	M3x10	ø13	6.5	8.5	6	2.1	М3х6	6.5	11		
2002	20	25	35	ø3.1	M3x10	ø16	7.5	10	7	2.05	М3х6	7.5	10		
2003	24	30	42	ø4.1	M4x10	ø19	9	12	8	2	M4x8	9	16		
2004	26	33	46	ø4.1	M4x10	ø21	10	13	9	2	M4x8	10	16		
2005	30	38	53	ø4.1	M4x10	ø24	11	15	11	2.1	M4x8	11	16		
2006	32	40	56	ø4.1	M4x10	ø28	12	17	12	2.1	M4x8	12	16		
2007	35	42.5	60	ø4.1	M4x10	ø30	13	17.5	13.5	2.1	M4x8	13	16		

200X L.75-02/20230929

#### Dimensioning shaft





\*\* Measured with the three point measuring screw

Gearboxtype	ø Shaft m**	Shaft- lenght	Dimer	nsions feath	p p	Threaded hole inside	ltem- Nr.
					r		
2000	ø4j5	10	0	0	0	M2.5x5	2000.00-LXA <mark>04</mark> R1
2001	ø6j6	12	8	0.8	2	M3x8	2001.00-LXA <mark>06</mark> R1
2002	ø6j6 ø8j6	12 12	8	0.8 0.8	2 2	M3x6 M3x8	2002.00-LXA <mark>06</mark> R1 2002.00-LXA <mark>08</mark> R1
2003	ø8j6 ø10j6	16 16	10 12	1.2 1.5	3 4	M4x8 M4x8	2003.00-LXA <mark>08</mark> R1 2003.00-LXA <mark>10</mark> R1
2004	ø8j6 ø12j6	16 16	10 12	1.2 1.5	3 4	M4x8 M5x8	2004.00-LXA <mark>08</mark> R1 2004.00-LXA <mark>12</mark> R1
2005	ø8j6 ø12j6	16 16	10 12	1.2 1.5	3 4	M4x8 M5x8	2005.00-LXA <mark>08</mark> R1 2005.00-LXA <mark>12</mark> R1
2006	ø10j6 ø12j6	16 16	10 12	1.2 1.5	3 4	M4x8 M5x8	2006.00-LXA <mark>10</mark> R1 2006.00-LXA <mark>12</mark> R1
2007	ø12j6	16	12	1.5	4	M5x8	2007.00-LXA <mark>12</mark> R1

## Angular gear Ket-Bee 200X T-Gearbox



A bevel gearbox family with through shaft consisting of 8 sizes for versatile use as an angular gearbox.

The gearbox is characterised by a compact design with maximum torque, sturdiness and smooth power transmission. The uncomplicated mounting is made possible by a simple screw fixing.

#### Special features

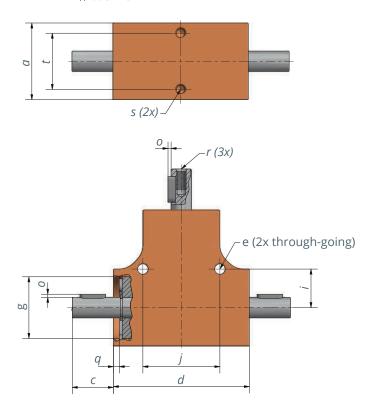
- Maintenance-free and silent running
- Steel bevel wheels, case-hardened
- Aluminium housing, anodized
- Ratio 1:1
- Permitted operating temp. -20°C to +60°C
- Backlash at drive shaft 3° ± 1°
- Duty cycle 20 % at 5 min (1 min ON, 4 min OFF)
- Lifetime of 1000 hours with:
  - full load and
  - input speed of 500 rpm and
  - duty cycle 20% with 5 min

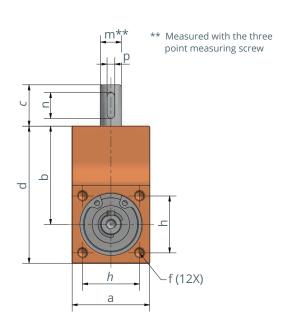
Ket-Bee	T-Gearbo	ox 90°					
	<b>Max. torque</b> (Speed-dependent)				0	d	
2000.00-	4	to 28	Ncm	□ 15 mi	n	26 mm	
2001.00-	5	to 35	Ncm	□ 18 mı	n	32 mm	
2002.00-	15	5 to 75	Ncm	□ 20 mi	n	35 mm	
2003.00-	50	0 to 250	Ncm	□ 24 mi	n	42 mm	
2004.00-	75	5 to 400	Ncm	□ 26 mi	n	46 mm	
2005.00-	10	00 to 500	Ncm	□ 30 mi	n	53 mm	
2006.00-	15	50 to 800	Ncm	□ 32 mi	n	56 mm	
2007.00-	20	00 to 1000	Ncm	□ 35 mi	n	60 mm	
		1	Alu, orang Alu, silber	e anodized anodized		requirements	
			Configur	ation of	haft		
			Α	All as solic	shaft with	feather key <u>(at 2</u>	2000 gearbox no feather key possible)
				Shaft Ø	in mm pe	r gearbox-ty	pe (m)
				XX	Shafts-Ø = (e.g.: "06"	m (Table) for 2001.00)	04 06 06 08 08 08 10 12 mm
					Ratio R		
					R1	i = 1:1	
2002.00-	Т	0	Α	06	R1		Example: 2002.00-T0A06R1



ItemNr.	Speed n in rpm	Max. torque M in Ncm	Radial and F <sub>R</sub> in N	d axial load* F <sub>A</sub> in N	Part weight in kg
2000.00-T0A04R1	100/500/1000	28/8/4	48	48	0.03
2001.00-T0A06R1	100/500/1000	35/10/5	60	60	0.06
2002.00-T0A06R1	100/500/1000	75/30/15	100	100	0.07
2003.00-T0A08R1	100/500/1000	250/100/50	120	120	0.13
2004.00-T0A08R1	100/500/1000	400/150/75	140	140	0.17
2005.00-T0A08R1	100/500/1000	500/200/100	240	240	0.19
2006.00-T0A10R1	100/500/1000	800/300/150	550	550	0.24
2007.00-T0A12R1	100/500/1000	1000/400/200	550	550	0.40

<sup>\*</sup> The values of  $F_R$  apply only when  $F_A$  = 0 N The values of  $F_A$  apply only when  $F_R$  = 0 N





Gearbox-		Dimensions in mm																
type	а	b	С	d	е	f	g	h	i	j	m**	n	0	р	q	r	S	t
2000	15	18.5	10	26	ø2.6	M2.5x4	ø11	11	8	16	ø4J5	No f	eather	key	1.1	M2.5x5	M2.5x4	11
2001	18	23	12	32	ø3.1	М3х4	ø13	13	8.5	17	ø6j6	8	0.8	2	3.1	М3х6	М3х4	13
2002	20	25	12	35	ø3.1	М3х6	ø16	15	10	20	ø6j6	8	0.8	2	2.25	М3х6	М3х6	15
2003	24	30	16	42	ø4.1	M4x6	ø19	18	12	24	ø8j6	10	1.2	3	2	M4x8	M4x6	18
2004	26	46	16	46	ø4.1	M4x8	ø22	20	14	26	ø8j6	10	1.2	3	2	M4x8	M4x8	20
2005	30	38	16	53	ø4.1	M4x8	ø24	22	15	30	ø8j6	10	1.2	3	2.3	M4x8	M4x8	22
2006	32	40	16	56	ø4.1	M4x10	ø28	24	17	34	ø10j6	10	1.2	3	2.8	M4x8	M4x8	24
2007	35	42.5	16	60	ø4.1	M4x10	ø30	26	17.5	35	ø12j6	12	1.5	4	3.2	M5x8	M4x8	26

## Deflection gearbox 3014



#### Description

Bevel gearbox family for use as a deflection gearbox in up to three directions.

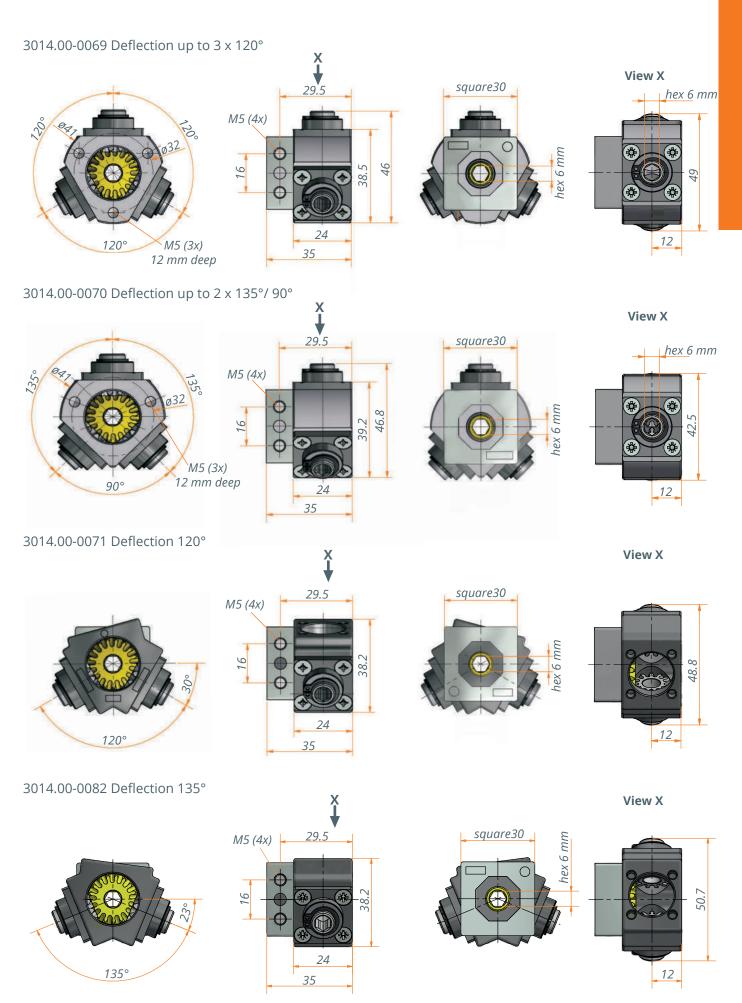
Deflection of rotational movement possible at angles of 90°, 120°, 135°. Upon request the number of drive wheels can be varied. Simple screw mounting on the adaptor facilitates uncomplicated assembly.

#### Special features

- Maintenance-free
- Case hardened steel bevel wheels
- Housing made of reinforced glass-fibre or aluminium at an angle of 90°/120°/135°
- Downward ratio 1.3:1, ratio in direction of deflection 1:1
- Designed for the manual operation

Model	3014.00-0069	3014.00-0070	3014.00-0071	3014.00-0082
Ratio in direction of deflection	1:1	1:1	1:1	1:1
90° downward ratio	1.3:1	1.3:1	1.3:1	1.3:1
Input/Output	hex 6 mm	hex 6 mm	hex 6 mm	hex 6 mm
Number of bevel wheels	4	4	3	3
Max. drive torque	3 Nm	3 Nm	3 Nm	3 Nm
Housing/angle	3 x 120°	2 x 135°	120°	135°
Material	Aluminium	Aluminium	Plastic	Plastic





## Deflection gearbox 3039





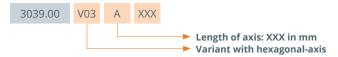
Bevel gearbox for the deflection of a rotary movement at an angle of  $90^{\circ}$  The gearbox can be supplied both with a hexagonal axle with a specific length or without an axle.

Simple mounting is made possible by a flexible screw fixing.

#### Special features

- Maintenance-free
- Case-hardened steel bevel wheels
- Syntetic gear housing
- Ratio 1:1
- Suitable for both manual and electric motor drives

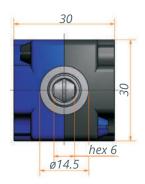
#### Variant key



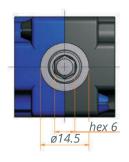


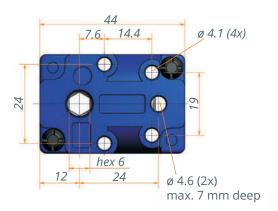
Model	3039.00-0002	3039.00-V03AXXX
Ratio	1:1	1:1
Input/Output	hex 6 mm	hex 6 mm
Number of bevel wheels	2	2
Max. drive torque	4 Nm	4 Nm
Length A	-	Customer specific
Housing	Synthetic	Synthetic

#### 3039.00-0001



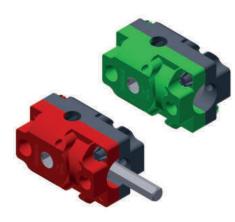
#### 3039.00-V03AXXX







## Deflection gearbox 3045





#### Description

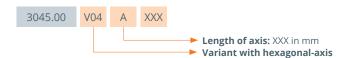
Bevel gearbox for the deflection of a rotary movement at an angle of 90°. The gearbox can be supplied both with a hexagonal axle with a specific length or without an axle.

Simple mounting is made possible by a flexible screw fixing.

#### Special features

- Maintenance-free
- Case-hardened steel bevel wheels
- Synthetic gear housing
- Ratio 1:1 (red-black) and 2:1 (green-black)
- Suitable for both manual and electric motor drives

#### Variant key

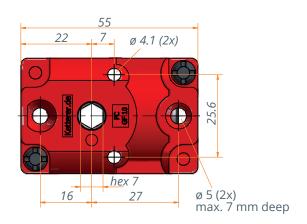


Model	3045.00-3001	3045.00-3002	3045.00-V04AXXX	
Ratio	1:1	2:1*	1:1	
Input/Output	hex 7 mm	hex 7 mm	hex 7 mm	
Number of bevel wheels	2	2	2	
Max. drive torque	5,5 Nm	5,5 Nm	5,5 Nm	
Length A	-	-	Customer specific	
Housing material	Synthetic	Synthetic	Synthetic	

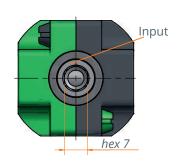
<sup>\*</sup> Input to output

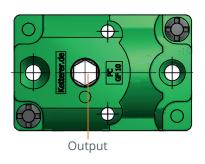
#### 3045.00-3001 - Ratio 1:1



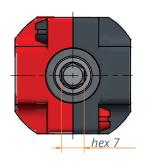


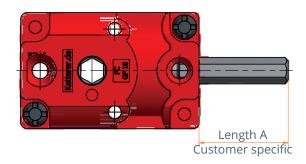
3045.00-3002 - Ratio 2:1 (Input : Output)





3045.00-V04AXXX - Ratio 1:1





## Bevel gearbox 3056



#### Description

Compact bevel gearbox for the deflection of a rotary movement at an angle of 90°. Ideally suited for the adjustment of large parasols. Special bevel gear toothing ensures smooth running of the gearbox. Drive and output can be modified for custom applications. The gearbox can be combined with any spindle.

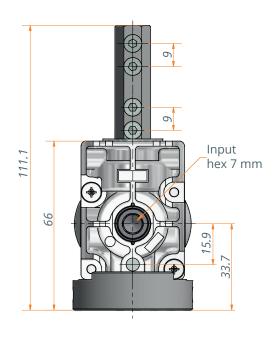
#### Special features

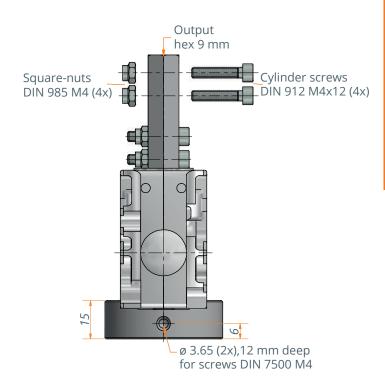
- Maintenance-free
- Case-hardened bevel wheels
- Housing made of zinc die-casting
- Ratio 1:2, on request also 1:1 possible
- Designed for the manual operation

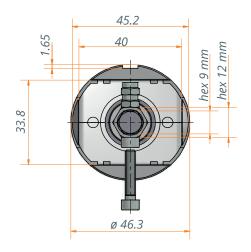


Model	3056.00-2000				
Ratio	1:2				
Input	hex 6 mm				
Output	hex 9 mm				
Number of bevel wheels	2				
Housing material	Zinc die-casting				
Max. drive torque	6 Nm				
Max. traction load static short term*	8,000 N				
Max. pressure load static short term*	5,000 Nm				

<sup>\*</sup> Peak load, e.g. caused by gusts of wind







- Attention: Spindle is not in scope of delivery, can be produced to customer requirements
- Depending of the spindle pitch the self-locking of the system must be checked

#### Application example



## Bevel gearbox 3057



#### Description

Compact bevel gearbox for the deflection of a rotary movement at an angle of 90°. Ideally suited for the adjustment of large parasols. Special bevel gear toothing ensures smooth running of the gearbox. Drive and output can be modified for custom applications. The gearbox can be combined with any spindle.

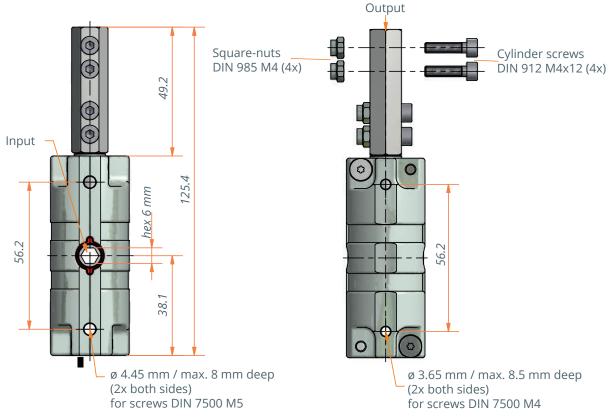
#### Special features

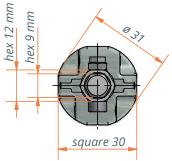
- Maintenance-free
- Case-hardened bevel wheels
- Housing made of zinc die-casting
- Ratio 1:2
- Designed for the manual operation



Model	3057.00-0010			
Ratio	1:2			
Input	hex 6 mm			
Output	hex 6 mm			
Number of bevel wheels	2			
Housing material	Zinc die-casting			
Max. drive torque	2,5 Nm			
Max. traction load static short term*	8,000 N			
Max. pressure load static short term*	5,000 Nm			

<sup>\*</sup> Peak load, e.g. caused by gusts of wind





- Attention: Spindle is not in scope of delivery, can be produced to customer requirements
- Depending of the spindle pitch the self-locking of the system must be checked

#### Aplication example



## Bevel gearbox 3058





#### Description

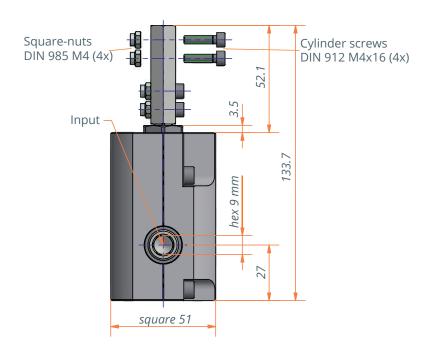
Compact bevel gearbox for the deflection of a rotary movement at an angle of 90°. Ideally suited for the adjustment of large parasols. Special bevel gear toothing ensures smooth running of the gearbox. Drive and output can be modified for custom applications. The gearbox can be combined with any spindle.

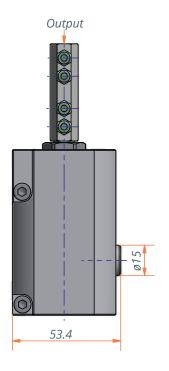
#### Special features

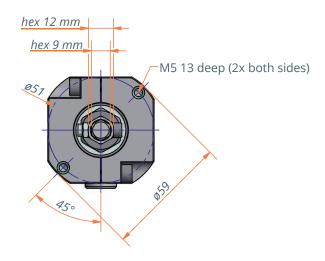
- Optimized corrosions properties
- Maintenance-free
- Case-hardened bevel wheels with optimized corrosion protection
- Housing made of zinc die-casting
- Ratio 1:4
- Designed for the manual operation

Model	3058.00-0005
Ratio	1:4
Input	hex 9 mm
Output	hex 9 mm
Number of bevel wheels	2
Housing material	Aluminium
Max. drive torque	10 Nm
Max. traction load static short term*	10,000 N
Max. pressure load static short term*	12,000 N

<sup>\*</sup> Peak load, e.g. caused by gusts of wind







- Attention: Spindle is not in scope of delivery, can be produced to customer requirements
- Depending of the spindle pitch the self-locking of the system must be checked

#### Application example



## Bevel gearbox 3869/3870/3871/3872



#### Description

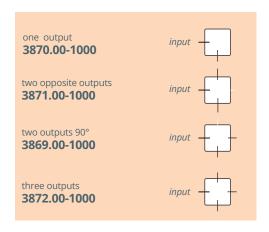
Bevel gearboxes for the deflection of a rotary movement. Ideal for use as a transfer gearbox or ancillary gearbox for electric motors, e.g. for blinds or actuators in special mechanical engineering. Special bevel gear toothing ensures smooth running of the gearbox.

The gearbox can be combined with any spindle. The modular structure of the gearbox allows special customer requests to be met even with small numbers of items.

#### Special features

- Maintenance-free
- Hardened, bearing seated steel gear cogs
- Housing made of zinc die-casting
- Ratio 1:
- Up to four inputs are possible
- On require hex 6 mm, blind hole or through hole possible
- Lifetime 20,000 load changes: bei 10 Nm, 110 U/min, with the duty cycle 30 s ON 240 s OFF and at + 25 °C

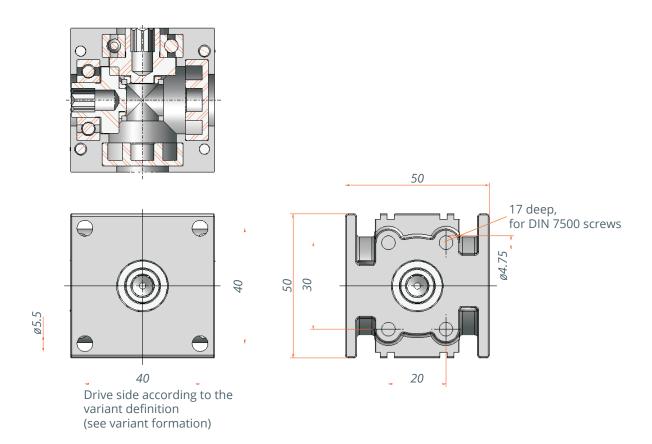
#### Variant key



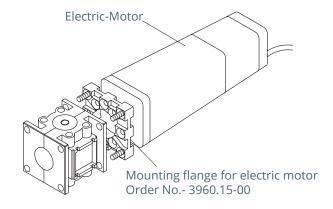
#### Technical data

Model	3869.00-1000	3870.00-1000	3871.00-1000	3872.00-1000
Ratio	1:1	1:1	1:1	1:1
Input	hex 7 mm	hex 7 mm	hex 7 mm	hex 7 mm
Output	hex 7 mm	hex 7 mm	hex 7 mm	hex 7 mm
Number of bevel gears	3	2	3	4
Max. drive torque	10 Nm	10 Nm	10 Nm	10 Nm
Housing material	Zinc die-casting	Zinc die-casting	Zinc die-casting	Zinc die-casting

22



- The drive side can be selected arbitrarily
- Higher torques are possible at reduced speeds



## Bevel gearbox 3874





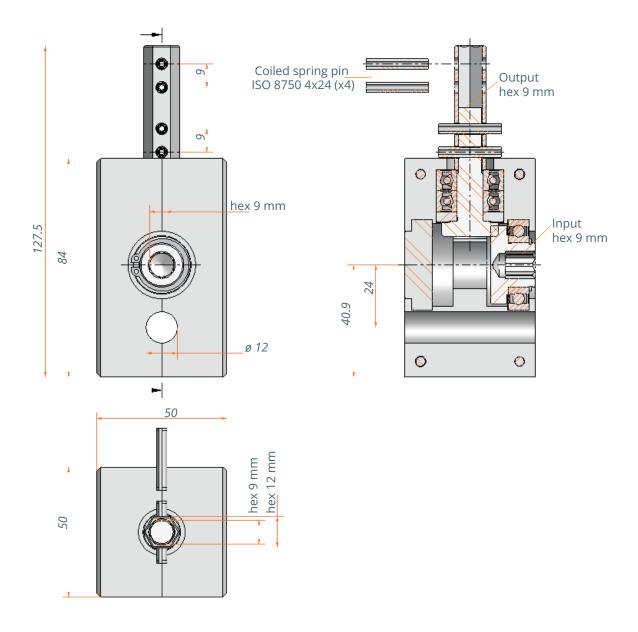
Compact bevel gearbox for the deflection of a rotary movement at an angle of 90°. Ideally suited for the adjustment of large parasols. Special bevel gear toothing ensures smooth running of the gearbox. Drive and output can be modified for custom applications. The gearbox can be combined with any spindle

#### Special features

- Maintenance-free
- Case-hardened bevel wheels
- Housing made of zinc die-casting
- Construction size 50 x 50 x 84 mm
- Ratio 1:1.5
- Max. output torque 4 Nm
- Designed for the manual operation

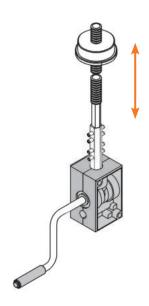
Model	3874
Ratio	1:1.5
Input	hex 9 mm
Output	hex 9 mm
Number of bevel wheels	2
Housing material	Zinc die-casting
Max. drive torque	4 Nm
Max. tensile load static short term*	7,000 N
Max. pressure load static short term*	9,000 N

<sup>\*</sup> Peak load, e.g. caused by gusts of wind



- Attention: Spindle is not in scope of delivery, can be produced to customer requirements
- Depending of the spindle pitch the self-locking of the system must be checked

#### Application example



## Bevel gearbox 3875



#### Description

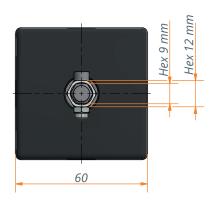
Bevel gearbox for the deflection of a rotary movement at an angle of 90°. Ideally suited for the adjustment of large parasols. Special bevel gear toothing ensures smooth running of the gearbox. Drive and output can be modified for custom applications. The gearbox can be combined with any spindle.

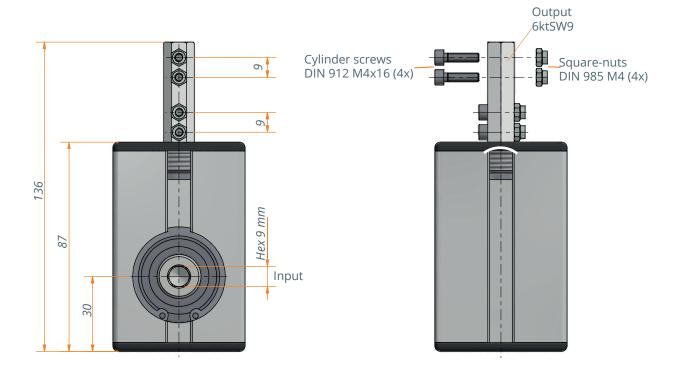
#### Special features

- Maintenance-free
- Case-hardened bevel wheels
- Housing made of aluminium profile
- Construction size 60 x 60 mm
- Ratio 1:1.5
- Max. drive torque 8 Nm
- Designed for the manual operation

Model	3875	
Ratio	1:1.5	
Input	Hex 9 mm	
Output	Hex 9 mm	
Number of cog wheels	2	
Housing material	Aluminium profil	
Max. drive torque	8 Nm	
Max. tensile load static short term*	7,500 N	
Max. pressure load static short term*	9,000 N	

<sup>\*</sup> Peak load, e.g. caused by gusts of wind





• Depending of the spindle pitch the self-locking of the system must be checked

## Bevel gearbox with throughgoing spindle 3900/3901



#### Description

Bevel gearbox for continuous non-rotating spindles, for thrust and pull movements.

The gearbox is particularly suitable for use as a lifting system for skylights, winter gardens and greenhouses as well as for special machine engineering. A special bevel gearing ensures quiet operation of the gear.

The gearbox can be supplied with different thread types.

Spindles can be custom manufactured to customer specifications.

#### Special features

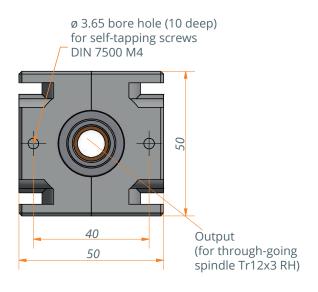
- Maintenance-free
- Case-hardened bevel wheels
- Housing made of zinc die-casting
- Ratio 1,44:1 or 1,5:1
- Designed for electromotive drive, but also ideal for manual drive

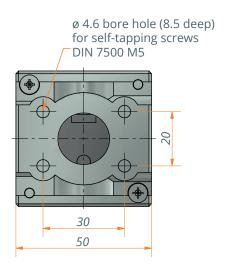


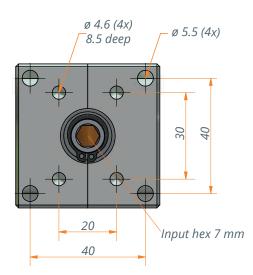


Model	3900	3901
Ratio	1.44:1	1.5:1
Input	hex 7 mm	hex 7 mm
Type of thread*	Tr12x3 RH	Tr12x3 RH
Max. lifting force	800 N	800 N

<sup>\*</sup> Spindle has to be ordered separately

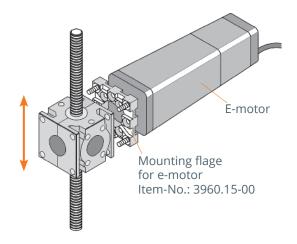




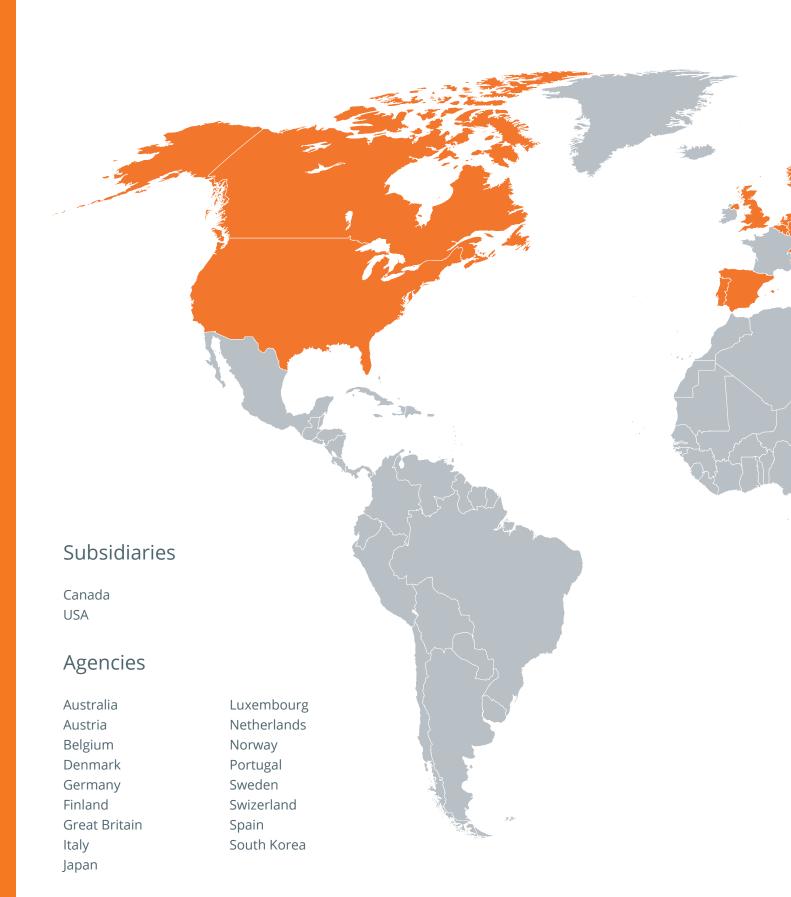


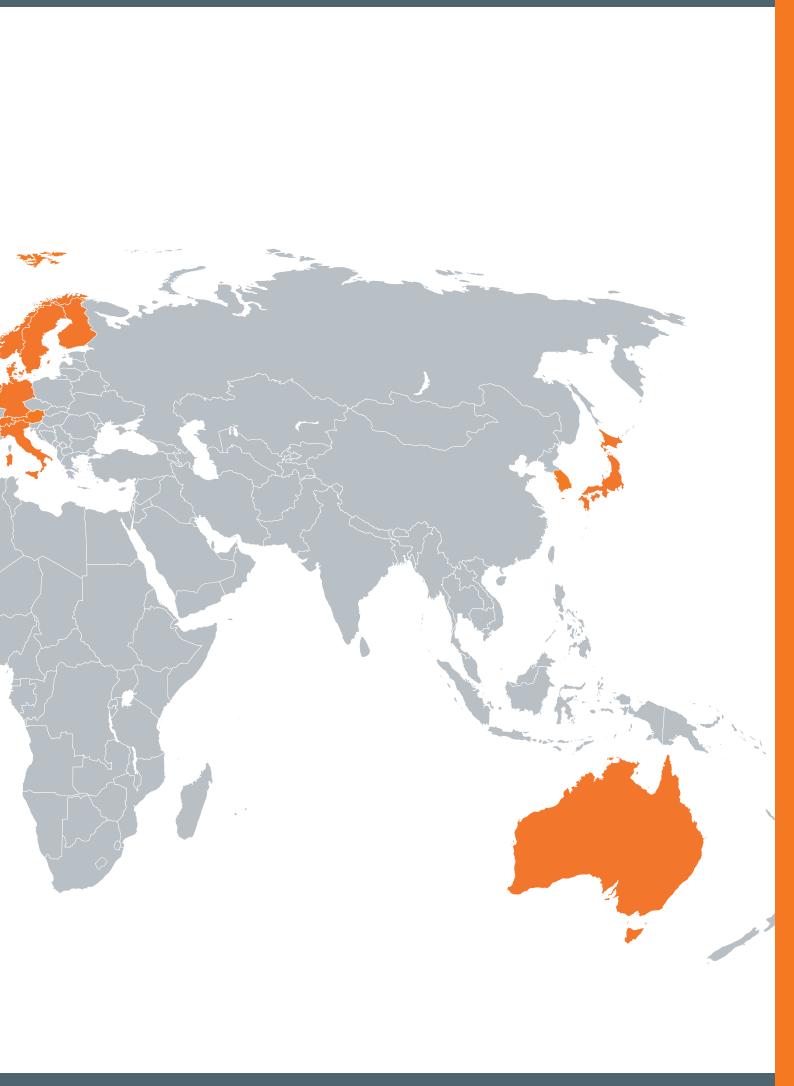
- Attention: Spindle is not in scope of delivery, can be produced to customer requirements
- The drive side can be selected as required
- Depending of the spindle pitch the self-locking of the system must be checked

#### Application example



# USED AROUND THE WORLD





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