

# Torque-Motors t-Rex



# WE GET IDEAS MOVING

The spirit of innovation and a sense of ideas beyond the familiar has made us into a pioneering company over more than 185 years.

For a quarter of a century, we have been offering customized drive solutions for office and workplace workstations, as well as for shading systems and building technology. Through our tradition of innovation, we have succeeded in establishing ourselves as a specialist and problem-solver in numerous areas.

# Bevel gears

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# THE RIGHT PRODUCT FOR EACH APPLICATION

Page 04 Torque-Motor t-Rex

# Torque-Motors t-Rex 3200 & 3206





3200 Long Version

3200

Short Version



3206 Long Version



3206 Short Version

# **One Family – Countless Possible Applications**

Ketterer t-Rex BLDC motors are high-performance, compact and reliable.

As a standard they are available in 2 sizes (3200: Ø44mm and 3206: Ø65mm) and in 2 lengths each. The torque spectrum of the t-Rex family begins at 0.2 Nm and ranges to 8 Nm. Drive speed range up to 6000 rpm.

Compared to other products on the market in the same size, the t-Rex family features three times the torque density in the smallest installation space. This allows use as a direct drive, also referred to as torque motor. Here, the rotating machines are directly coupled to the load. The transmission free configuration offers a host of advantages over the classical motor-gearbox combinations, such as:

- Improved density
- Better energy efficiency
- Lower maintenance costs

Easier installation and logistics due to a reduced number of components and high efficiency and productivity are what make the gearbox-less drive solutions so attractive.

# Flexibility and customer orientation are our strengths: You make the choice – we implement it!

- Flexible low voltage range from 24 V to 48 V: Battery operation or mobile use of devices also possible
- Solid shaft with feather key or hollow shaft on customer request
- Ideal motor layout:

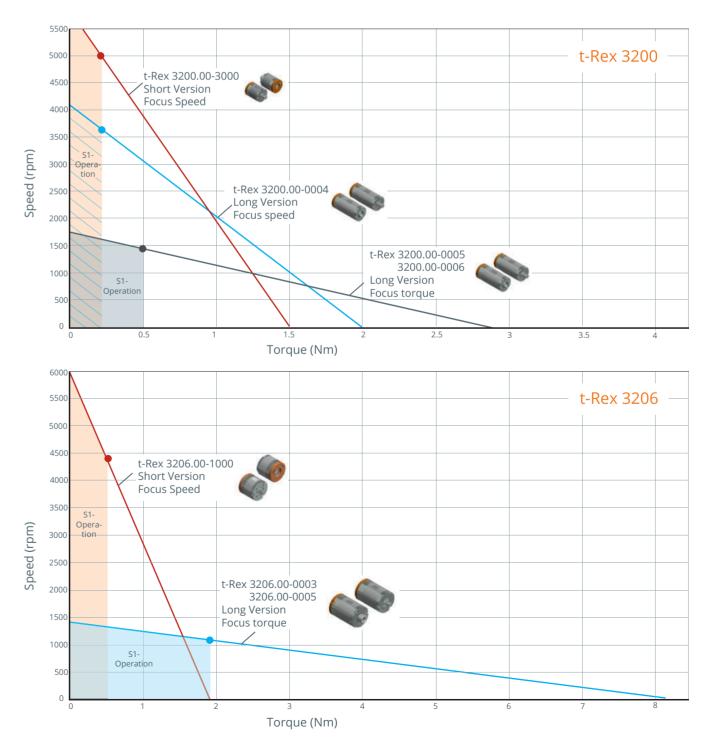
Based on standard components, the motors can be delivered in application-specific number of windings and as custom wiring variants. This helps save resources and avoid overdimensioning

- Flexibility in motor design: Adaptations for mechanical integration and system connection
- Freely combinable with gearboxes, encoders and brakes as well as with controllers from numerous manufacturers

# Our technology - Your benefit

- High overload capability and dynamics
- Enormous performance density in the smallest installation space •
- No gearbox no wear .
- Much longer service life compared to conventional drive technology with a gear stage .
- Increased machine uptime through maintenance-free operation .
- No maintenance no operating costs .
- Reduced noise due to elimination of the transmission mechanism .

# t-Rex 3200/3206 family: Variant Overview & Selection Guide



# **BLDC-Torque-Motors**

# t-Rex 3200 (short version, focus rotational speed) I-44-47-L41 S2



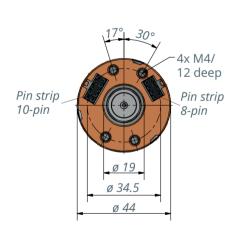
# Description

14-pole BLDC motor with high-performance neodymium magnets and three digital Hall sensors to detect the rotor position. The electrical connections are designed as a plug-in system. Additional power electronics are required to operate the motor. Motor design with a hollow shaft is also available upon request. This allows the cables to run through the motor or the implementation of output on both sides.

# **Special features**

- Designed with **focus on rotational speed**
- Enormous performance density 3 times stronger than motors of comparable size
- High overload resistance
- Ideally suited as direct drive, or generator for gearless applications
- Special winding upon request
- Design and manufacture of motor to specified operating point is possible

# 3200.00-3000 with shaft



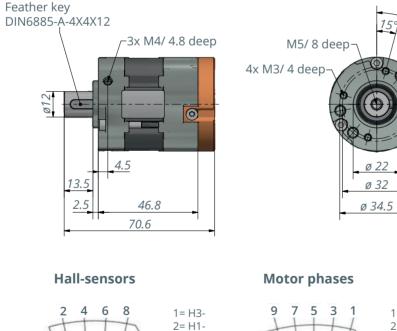
## **Digital Hall-sensors**

Supply of sensors

Voltage range: 4.5 to 5.5 V DC Optional: voltage regulator for 5 V Input current: < 70 mA

#### Output signals of sensors Differential output (RS422 standard, datasheet AM26 C31-TI) Typical voltage range: 0.2/ 3.4 V @ 20 mA Output current: max. 20 mA

Signal structure: The Hall sensors have a 120° phase shift to each other Due to the 14-pole design the **Signal frequency** is seven times higher than the speed



3= 5 V

4= H3+

5= H1+

6= GND

7= H2+

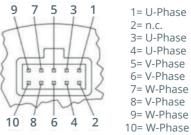
8= H2-

2 2 2

3 5

W+P 3491-08

Socket strip RM 2.54 / 8 PIN



4x M5/

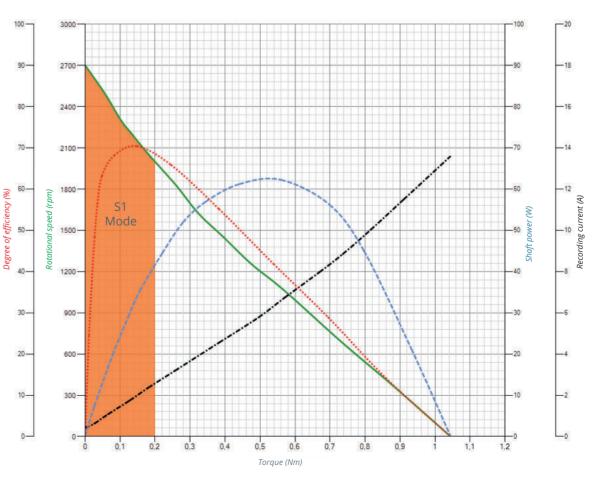
4.5 deep

n.c.= please do not connect RM 2.54 / 10 PIN W+P 3491-10

t-Rex 3200-I-44-47 L41 S2 DH		3200.00-3000	
Rated voltage	24 VDC	36 VDC	48 VDC
Rated current	2.6 A	2.6 A	2.8 A
Rated torque	0.2 Nm	0.2 Nm	0.2 Nm
Rated speed	2000 rpm	3187 rpm	4437 rpm
Shaft power (output)	42 W	67 W	93 W
Max. efficiency	70 %	72 %	72 %
Idle speed	2702 rpm	4089 rpm	5483 rpm
No-load current	0.4 A	0.4 A	0.4 A
Stall torque	1.0 Nm	1.3 Nm	1.5 Nm
Starting current at idle speed	14 A	18 A	20 A
Torque constant	0.077 Nm/A	0.073 Nm/A	0.073 Nm/A
Speed constant	113 rpm/V	114 rpm/V	114 rpm/V
Motor parameters			
Terminal resistance (phase to phase)	1.09 Ohm		
Terminal inductance (phase to phase)	98 mH		
Rotor inertia	125 kg* mm²		
Number of poles	14		
Interconnection of the motor	Star		
Number of coils per phase	2		
Interconnection of coils	2 Series		
Direction of rotation	bidirectional		

At the nominal point (TU =  $20^{\circ}$ C), controller-specific

## Motor characteristics at 24 V



## Motor cable approx. 1.5 m

Item number: 3200.53-05

# t-Rex 3200 (long version, focus torque) I-44-89-L41 S2



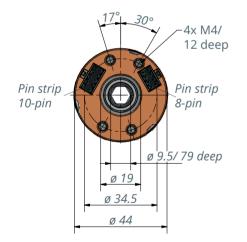
# Description

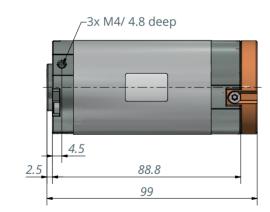
14-pole BLDC motor with high-performance neodymium magnets and three digital Hall sensors to detect the rotor position. The electrical connections are designed as a plug-in system. Additional power electronics are required to operate the motor. The design of the motor with a hollow shaft allows the cables to run through the motor or output on both sides.

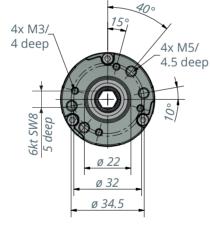
# **Special features**

- Designed with **focus on max. torque**
- Enormous performance density 3 times stronger than motors of comparable size
- High overload resistance
- Ideally suited as direct drive, or generator for gearless applications
- Special winding upon request
- Design and manufacture of motor to specified operating point is possible

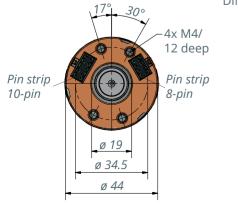
# 3200.00-0005 with hollow shaft

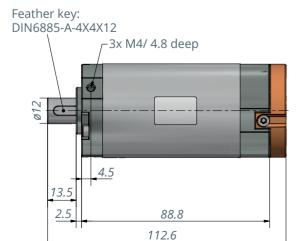


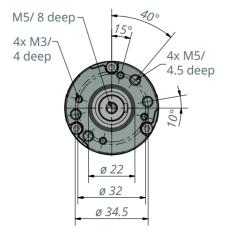




# 3200.00-0006 with shaft







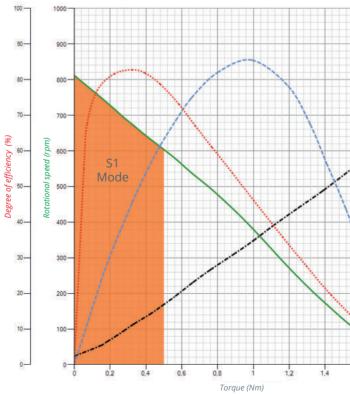
t-Rex 3200 I-44-89 L41 S2 DH	3200.00-0005 / 3200.00-0006		
Rated voltage	24 VDC	36 VDC	48 VDC
Rated current	1.7A	1.8 A	1.7 A
Rated torque	0.5 Nm	0.5 Nm	0.5 Nm
Rated speed	600 rpm	960 rpm	1347 rpm
Shaft power (output)	31 W	50 W	70 W
Max. efficiency	83 %	83 %	83 %
Idle speed	812 rpm	1221 rpm	1653 rpm
No-load current	0.3 A	0.2 A	0.2 A
Stall torque	1.8 Nm	2.3 Nm	2.9 Nm
Starting current at idle speed	6.6 A	8.7 A	11.2 A
Torque constant	0.279 Nm/A	0.264 Nm/A	0.261 Nm/A
Speed constant	34 rpm/V	34 rpm/V	34 rpm/V

## **Motor parameters**

Terminal resistance (phase to phase)	2.6 Ohm	
Terminal inductance (phase to phase)	1.6 mH	
Rotor inertia	26.5 kg* mm²	
Number of poles	14	
Interconnection of the motor	Star	
Number of coils per phase	2	
Interconnection of coils	2 Series	
Direction of rotation	bidirectional	
Nata May ambient temperature - 40 °C, centraller angific		

Note: Max. ambient temperature = 40 °C, controller-specific At the nominal point (TU = 20°C), controller-specific

# Motor characteristics at 24 V

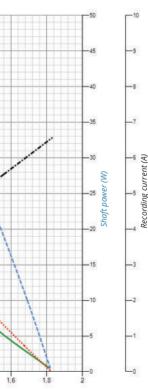


#### Digital Hall-sensors

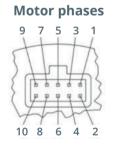
Supply of sensors: Voltage range: 4.5 to 5.5 V DC / Optional: voltage regulator for 5 V, Input current: < 70 mA Output signals of sensors: Differential output, (RS422 standard, datasheet AM26 C31-TI) Typical voltage range: 0.2/ 3.4 V @ 20 mA / Output current: max. 20 mA Signal structure: The Hall sensors have a 120° phase shift to each other. Due to the 14-pole design the Signal frequency is seven times higher than the speed

3200.00-0002.75-02/20221125

Motor cable approx.1.5 m



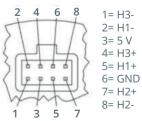
# Item number: 3200.53-05



1= U-Phase 2= n.c. 3= U-Phase 4= U-Phase 5= V-Phase 6= V-Phase 8= V-Phase 9= W-Phase 10= W-Phase

n.c.= please do not connect RM 2.54 / 10 PIN W+P 3491-10

#### Hall-sensors



Socket strip RM 2.54 / 8 PIN W+P 3491-08

# t-Rex 3200 (long version, focus rotational speed) I-44-89-L12 S2



# Description

14-pole BLDC motor with high-performance neodymium magnets and three digital Hall sensors to detect the rotor position. The electrical connections are designed as a plug-in system. Additional power electronics are required to operate the motor. Motor design with a hollow shaft is also available upon request. This allows the cables to run through the motor or the implementation of output on both sides.

# Special feature

- Designed with focus on rotational speed
- Enormous performance density 3 times stronger than motors of comparable size
- High overload resistance
- Ideally suited as direct drive, or generator for gearless applications
- Special winding upon request
- Design and manufacture of motor to specified operating point is possible

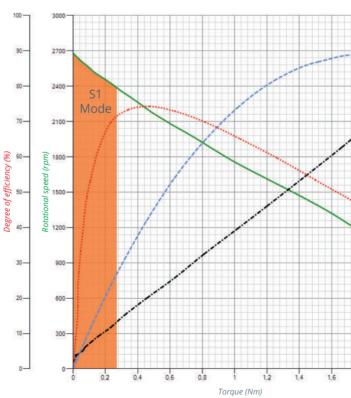
#### t-Rex 3200 I-44-89 L12 S2 DH 24 VDC Rated voltage **Rated current** 4.0 A Rated torque 0.3 Nm Rated speed 2418 rpm Shaft power (output) 67 W Max. efficiency 74 % Idle speed 2680 rpm 0.55 A No-load current Stall torque 2 Nm Starting current at idle speed 22.7 A Torque constant 0.09 Nm/A Speed constant 112 rpm/V

# **Motor parameters**

Terminal resistance (phase to phase)	27 Ohm
Terminal inductance (phase to phase)	45 mH
Rotor inertia	26.5 kg* mm <sup>2</sup>
Number of poles	14
Interconnection of the motor	Star
Number of coils per phase	2
Interconnection of coils	2 Series
Direction of rotation	bidirectional

Note: Max. ambient temperature = 40 °C, controller-specific At the nominal point (TU = 20°C), controller-specific

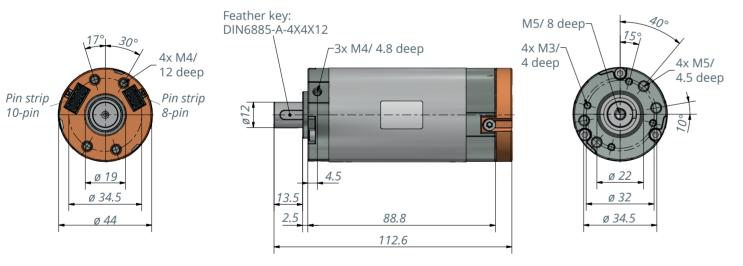
## Motor characteristics at 24 V



#### **Digital Hall-sensors**

Supply of sensors: Voltage range: 4.5 to 5.5 V DC / Optional: voltage regulator for 5 V, Input current: < 70 mA Output signals of sensors: Differential output (RS422 standard, datasheet AM26 C31-TI) Typical voltage range: 0.2/ 3.4 V @ 20 mA, Output current: max. 20 mA Signal structure: The Hall sensors have a 120° phase shift to each other. Due to the 14-pole design the Signal frequency is seven times higher than the speed

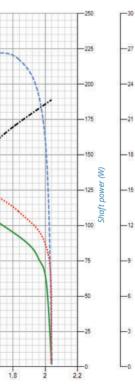
## 3200.00-0004 with shaft



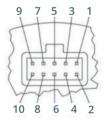
Motor cable approx. 1.5 m Item number: 3200.53-05

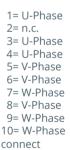
3200.00-0004			
	36 VDC		
	4.0 A		
	0.2 Nm		
	3767 rpm		
	79 W		
	76 %		
	4053 rpm		
	0.56 A		
	2 Nm		
	21.6 A		
	0.09 Nm/A		
	113 rpm/V		

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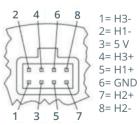
#### **Motor phases**





n.c.= please do not connect RM 2,54 / 10 PIN W+P 3491-10

#### Hall-sensors



Socket strip RM 2.54 / 8 PIN W+P 3491-08

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# t-Rex 3206 (short version, focus rotational speed) I-65-51-L36 S2



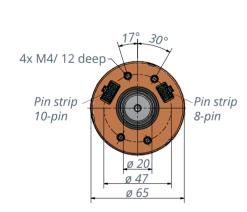
# Description

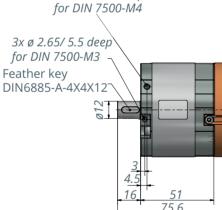
14-pole BLDC motor with high-performance neodymium magnets and three digital Hall sensors to detect the rotor position. The electrical connections are designed as a plug-in system. Additional power electronics are required to operate the motor. Motor design with a hollow shaft is also available upon request. This allows the cables to run through the motor or the implementation of output on both sides.

# Special features

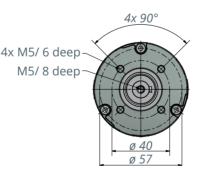
- Designed with focus on rotational speed
- Enormous performance density 3 times stronger than motors of comparable size
- High overload resistance
- Special winding upon request
- Design and manufacture of motor to specified operating point is possible

## 3206.00-1000 with shaft





3x ø 3.65/ 7 deep



Motor cable approx. 1.5 m Item number: 3200.53-05

#### t-Rex 3206 I-65-51 L36 S2 DH Rated voltage 24 VDC **Rated current** 7.3 A Rated torque 0.6 Nm Rated speed 2139 rpm 134 W Shaft power (output) Max. efficiency 76 % Idle speed 2680 rpm 0.5 A No-load current Stall torque\* 1.9 Nm Starting current at idle speed 20 A Torque constant 0.094 Nm/A Speed constant 112 rpm/V

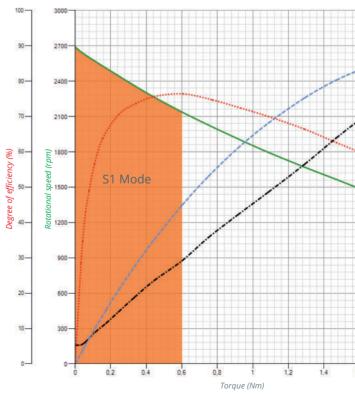
## **Motor parameters**

Terminal resistance (phase to phase)
Terminal inductance (phase to phase)
Rotor inertia
Number of poles
Interconnection of the motor
Number of coils per phase
Interconnection of coils
Direction of rotation
Is limited by the current carrying capacity of the coils

\* Is limited by the current carrying capacity of the colls Note: Max. ambient temperature = 40 °C, controller-specific

At the nominal point ( $T_U$  = 20°C), controller-specific

#### Motor characteristics at 24 V

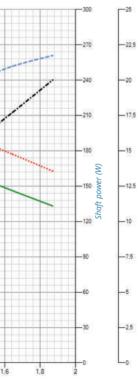


#### **Digital Hall-sensors**

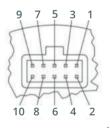
Supply of sensors: Voltage range: 4.5 to 5.5 V DC / Optional: voltage regulator for 5 V, Input current: < 70 mA Output signals of sensors: Differential output, (RS422 standard, datasheet AM26 C31-TI) Typical voltage range: 0.2/ 3.4 V @ 20 mA / Output current: max. 20 mA Signal structure: The Hall sensors have a 120° phase shift to each other. Due to the 14-pole design the Signal frequency is seven times higher than the speed

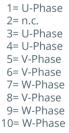
3206.00-1000	
36 VDC	48 VDC
5.6 A	5.6 A
0.6 Nm	0.6 Nm
3208 rpm	4812 rpm
201 W	301 W
77 %	77 %
4053 rpm	6054 rpm
0.6 A	0.6 A
1.9 Nm	1.9 Nm
20 A	20 A
0.094 Nm/A	0.094 Nm/A
112 rpm/V	126 rpm/V

0.348 Ohm	
0.36 mH	
65 kg* mm²	
14	
Star	
2	
2 Series	
bidirectional	



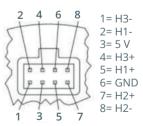
## **Motor phases**





n.c.= please do not connect RM 2.54 / 10 PIN W+P 3491-10

#### Hall-sensors



Socket strip RM 2.54 / 8 PIN W+P 3491-08

# t-Rex 3206 (long version, focus torque) I-65-86-L36 S2



# Description

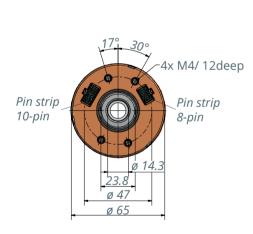
14-pole BLDC motor with high-performance neodymium magnets and three digital Hall sensors to detect the rotor position. The electrical connections are designed as a plug-in system. Additional power electronics are required to operate the motor. The design of the motor with a hollow shaft allows the cables to run through the motor or output on both sides.

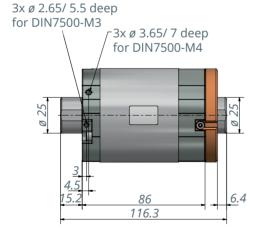
# **Special features**

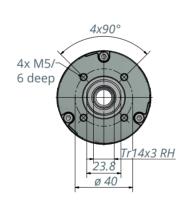
- Designed with **focus on max. torque**
- Enormous performance density 3 times stronger than motors of comparable size
- High overload resistance
- Ideally suited as direct drive, or generator for gearless applications
- Special winding upon request
- Design and manufacture of motor to specified operating point is possible

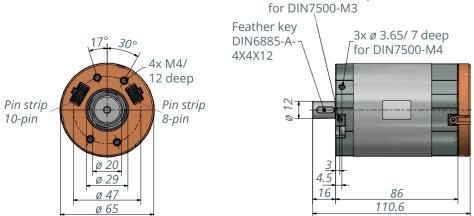
# 3206.00-0005 with nut

3206.00-0003 with shaft

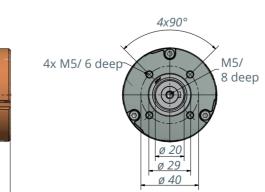








3x ø 2.65/ 5.5 deep



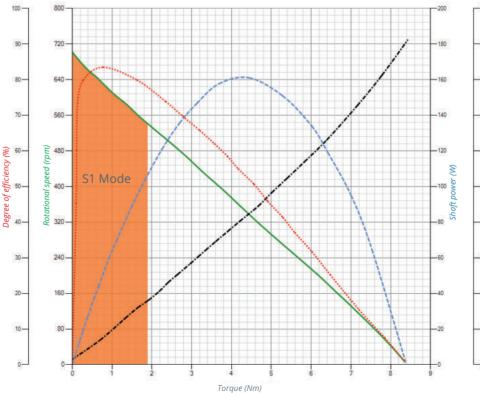
t-Rex 3206 I-65-86 L36 S2 DH	3206.00-0005/ 3200.00-0003		
Rated voltage	24 VDC	36 VDC	48 VDC
Rated current	5.4 A	5.6 A	5.6 A
Rated torque	1.9 Nm	1.9 Nm	1.9 Nm
Rated speed	535 rpm	865 rpm	1185 rpm
Shaft power (output)	106 W	167 W	232 W
Max. efficiency	84 %	82 %	83 %
Idle speed	702 rpm	1052 rpm	1390 rpm
No-load current	0.45 A	0.43 A	0.43 A
Stall torque	8 Nm	9 Nm	9 Nm
Starting current at idle speed	27 A	28 A	26.5 A
Torque constant	0.308 Nm/A	0.330 Nm/A	0.343 Nm/A
Speed constant	29 rpm/V	29 rpm/V	29 rpm/V

# Motor parameters

Terminal resistance (phase to phase)	121 Ohm	
Terminal inductance (phase to phase)	0.9 mH	
Rotor inertia	104 kg* mm²	
Number of poles	14	
Interconnection of the motor	Star	
Number of coils per phase	2	
Interconnection of coils	2 Series	
Direction of rotation	bidirectional	

Note: Max. ambient temperature = 40 °C, controller-specific At the nominal point (TU = 20°C), controller-specific

# Motor characteristics at 24 V



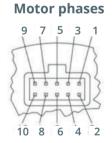
#### **Digital Hall-sensors**

Supply of sensors: Voltage range: 4.5 to 5.5 V DC / Optional: voltage regulator for 5 V, Input current: < 70 mA Output signals of sensors: Differential output, (RS422 standard, datasheet AM26 C31-TI) Typical voltage range: 0.2/ 3.4 V @ 20 mA / Output current: max. 20 mA Signal structure: The Hall sensors have a 120° phase shift to each other. Due to the 14-pole design the Signal frequency is seven times higher than the speed

10-pin

Motor cable approx. 1.5 m

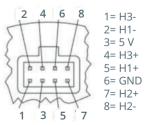
Item number: 3200.53-05



1= U-Phase 2= n.c. 3= U-Phase 4= U-Phase 5= V-Phase 6= V-Phase 7= W-Phase 8= V-Phase 9= W-Phase 10= W-Phase

n.c.= please do not connect RM 2.54 / 10 PIN W+P 3491-10

#### **Hall-sensors**



Socket strip RM 2.54 / 8 PIN W+P 3491-08

# USED AROUND THE WORLD

# Subsidiaries

Canada USA

# Agencies

Australia Austria Belgium Denmark Germany Finland Great Britain Italy Japan Luxembourg Netherlands Norway Portugal Sweden Swizerland Spain South Korea





B. Ketterer Söhne GmbH & Co. KG Bahnhofstrasse 20 78120 Furtwangen Germany

Phone: +49 7723 6569-10 Mail: info@ketterer.de Web: www.ketterer-drives.com